

# Classic Bond Contact Adhesive

## Highly Versatile Adhesive

**CLASSIC BOND Contact Adhesive** is a high quality, high tack, low viscosity, one part neoprene contact adhesive formulated for hand application.

**CLASSIC BOND Contact Adhesive** is highly versatile and will bond Classic Bond EPDM to a large variety of materials including Brick; Render; Timber; Approved Insulation; Aluminium; Sheet Lead; etc., **Do Not use to adhere Rubber EPDM to Rubber EPDM.** See splicing tapes and EP95. **DO NOT use with expanded polystyrene.**

#### TECHNICAL DATA:

**Type:** Polychloroprene Rubber/Phenolic Resin

**Colour:** Beige

**Viscosity:** 3000-4500 cPs (Brookfield RVT Spindle 3 @ 20rpm @ 20°C)

**Specific Gravity:** Approx. 0.8

**Green Strength:** Very High

**Clean up Solvent:** BS 911

**Flashpoint:** -22°C.

**Packaging:** 5 litre Lever Lid cans packed 4 to a carton

**Drying Time:** 10-15 minutes.

**Open Time:** Up to 5 hours (Drying Time and Open Time are both dependent on substrates used and ambient conditions. Adequate Drying Time must be allowed to avoid solvent entrapment).

**Storage Life:** 12 months when stored at 20°C in a cool, dry area in original unopened containers.

**DO NOT store below 10°C.**

**NOTE:** *The figures given above are typical values and do not constitute a specification.*

#### APPLICATION:

##### **Preparation:**

For maximum bond integrity: Precondition adhesive and materials to be bonded at 15°C-20°C. Surfaces should be free of contaminants such as grease and dust. Stir adhesive vigorously before use.

##### **Spreading:**

By hand scraper at 4m<sup>2</sup> to 6m<sup>2</sup> per litre to both surfaces to be bonded. Ensure total bonding area is covered.

#### ASSEMBLY:

1. Carefully align materials before contact.
2. Press surfaces together at maximum pressure consistent with the materials being bonded. Use 2" steel hand roller.
3. Handling and trimming may be commenced immediately.

#### HEALTH and SAFETY DATA:

Full Health and Safety information on CLASSIC BOND Contact Adhesive is available from the manufacturer/Supplier: Flex-R Ltd, Unit 5 Central Park, Bellfield Road, High Wycombe, Bucks HP13 5HG UK  
Tel: +44 (0) 1494 448792

- \* One Part Neoprene
- \* High Tack
- \* Long Open Time
- \* Easy Application

#### IMPORTANT NOTE:

*All the information in this Data Sheet is based on practical experience and is published in good faith. However, because we have no control over the manner or conditions in which our products are used, or over work undertaken or end product manufactured by the purchaser, we cannot accept liability for results. Responsibility for ascertaining the suitability of products for his purposes rests with the purchaser. All conditions, representations, statements, warranties or guarantees whatsoever, whether express, implied or statutory, in respect of any goods manufactured, sold or supplied by us are hereby expressly excluded and we accept no liability in respect of any claim for damage or consequential loss caused to any property arising directly or indirectly out of the use of our products or goods.*

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